



BSI Standards Publication

Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated

Part 1: Steel flanges

National foreword

This Published Document is the UK implementation of EN 1092-1:2018. It supersedes BS EN 1092-1:2007+A1:2013, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PSE/15, Flanges.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 1: Steel flanges

Brides et leurs assemblages - Brides circulaires pour tubes, appareils de robinetterie, raccords et accessoires, désignées PN - Partie 1: Brides en acier

Flansche und ihre Verbindungen - Runde Flansche für Rohre, Armaturen, Formstücke und Zubehörteile, nach PN bezeichnet - Teil 1: Stahlflansche

This European Standard was approved by CEN on 27 November 2017.

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European foreword

This document (EN 1092-1:2018) has been prepared by Technical Committee CEN/TC 74 “Flanges and their joints”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2018 and conflicting national standards shall be withdrawn at the latest by October 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1092-1:2007+A1:2013.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2014/68/EU.

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

The major changes in comparison with EN 1092-1:2007+A1:2013 include:

- a) standard references were updated;
- b) several changes were made in some synoptic tables;
- c) changes were implemented in thicknesses for types 36 and 37;
- d) flanges Type 5 for PN 160 to PN 400 were implemented.

EN 1092, *Flanges and their joints — Circular flanges for pipes, valves, fittings and accessories, PN designated*, consists of the following four parts:

- *Part 1: Steel flanges;*
- *Part 2: Cast iron flanges;*
- *Part 3: Copper alloy flanges;*
- *Part 4: Aluminium alloy flanges.*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

When the Technical Committee CEN/TC 74 started its work of producing this European Standard, it took as its basis the International Standard ISO 7005-1, Steel flanges.

In taking this decision, CEN/TC 74, agreed that this standard would differ significantly from the ISO standard in respect of the following:

- a) whereas ISO 7005-1 included in its scope both the original DIN based flanges and also the original ANSI/ASME based flanges, EN 1092-1 contains only the PN based flanges. CEN/TC 74 has produced a separate series of standards, EN 1759-1, EN 1759-3 and EN 1759-4, dealing with the ANSI/ASME based flanges in their original Class designations;
- b) the opportunity was taken to revise some of the technical requirements applicable to the DIN origin flanges.

Consequently, while the mating dimensions, the flange and facing types and designations are compatible with those given in ISO 7005-1, it is important to take account of the following differences which exist in EN 1092-1:

- 1) the p/T ratings of this standard have been reduced in many cases by either limiting the lower temperature ratings which can no longer exceed the PN value, or by increasing the rate at which allowable pressures shall reduce with increase in temperature;
- 2) in addition to the range of PN 2,5 to PN 40 DIN origin flanges contained in the ISO standard, EN 1092-1 also includes flanges up to PN 400.

1 Scope

This European Standard for a single series of flanges specifies requirements for circular steel flanges in PN designations PN 2,5 to PN 400 and nominal sizes from DN 10 to DN 4000.

This European Standard specifies the flange types and their facings, dimensions, tolerances, threading, bolt sizes, flange jointing face surface finish, marking, materials, pressure/ temperature ratings and approximate flange masses.

For the purpose of this European Standard, “flanges” include also lapped ends and collars.

This European Standard applies to flanges manufactured in accordance with the methods described in Table 1.

Non-gasketed pipe joints are outside the scope of this European Standard.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1514-1:1997, *Flanges and their joints - Dimensions of gaskets for PN-designated flanges - Part 1: Non-metallic flat gaskets with or without inserts*

EN 1514-2:2014, *Flanges and their joints - Gaskets for PN-designated flanges - Part 2: Spiral wound gaskets for use with steel flanges*

EN 1515-2:2001, *Flanges and their joints - Bolting - Part 2: Classification of bolt materials for steel flanges, PN designated*

EN 1515-4:2009, *Flanges and their joints - Bolting - Part 4: Selection of bolting for equipment subject to the Pressure Equipment Directive 97/23/EC*

EN 1591-1:2013, *Flanges and their joints - Design rules for gasketed circular flange connections - Part 1: Calculation*

EN 1708-1:2010, *Welding - Basic welded joint details in steel - Part 1: Pressurized components*

EN 10021:2006, *General technical delivery conditions for steel products*

EN 10028-2:2017, *Flat products made of steels for pressure purposes - Part 2: Non-alloy and alloy steels with specified elevated temperature properties*

EN 10028-3:2017, *Flat products made of steels for pressure purposes - Part 3: Weldable fine grain steels, normalized*

EN 10028-4:2017, *Flat products made of steels for pressure purposes - Part 4: Nickel alloy steels with specified low temperature properties*

EN 10028-7:2016, *Flat products made of steels for pressure purposes - Part 7: Stainless steels*

EN 10160:1999, *Ultrasonic testing of steel flat product of thickness equal or greater than 6 mm (reflection method)*

EN 10204:2004, *Metallic products - Types of inspection documents*