



BSI Standards Publication

Non-destructive testing – Qualification of radiographic film digitisation systems

Part 1: Definitions, quantitative measurements of image quality parameters, standard reference film and qualitative control

National foreword

This British Standard is the UK implementation of EN ISO 14096-1:2020. It is identical to ISO 14096-1:2005. It supersedes BS EN 14096-1:2003, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee WEE/46/5, Radiographic Testing.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

**Non-destructive testing - Qualification of radiographic
film digitisation systems - Part 1: Definitions,
quantitative measurements of image quality parameters,
standard reference film and qualitative control (ISO
14096-1:2005)**

Essais non destructifs - Qualification des systèmes
de numérisation des films radiographiques -
Partie 1: Définitions, mesures quantitatives des
paramètres de qualité d'image, film de référence
normalisé et contrôle qualitatif (ISO 14096-1:2005)

Zerstörungsfreie Prüfung - Qualifizierung von
Röntgenfilm-Digitalisierungssystemen - Teil
1: Definitionen, quantitative Messung von
Bildqualitätsparametern, Standard-Referenzfilm
und Qualitätssicherung (ISO 14096-1:2005)

This European Standard was approved by CEN on 6 January 2020.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of ISO 14096-1:2005 has been prepared by Technical Committee ISO/TC 135 "Non-destructive testing" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 14096-1:2020 by Technical Committee CEN/TC 138 "Non-destructive testing" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2020, and conflicting national standards shall be withdrawn at the latest by September 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14096-1:2003.

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Endorsement notice

The text of ISO 14096-1:2005 has been approved by CEN as EN ISO 14096-1:2020 without any modification.

Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Evaluation procedures	4
4.1 Evaluation of the characteristic transfer curve, density range, pixel size and density contrast sensitivity.....	4
4.1.1 Stepped density target.....	4
4.1.2 Characteristic transfer curve (CTC).....	4
4.1.3 Density range (D_R).....	5
4.1.4 Pixel size (P).....	5
4.1.5 Density contrast sensitivity (ΔD_{CS}).....	5
4.2 Evaluation of the spatial frequency maximum value, digitiser unsharpness and modulation transfer function.....	5
4.2.1 General.....	5
4.2.2 Spatial frequency maximum value (f_c).....	6
4.2.3 Digitiser unsharpness (U_D).....	6
4.2.4 Determination of the modulation transfer function (MTF).....	6
4.3 Other evaluations.....	8
4.3.1 Blooming or flare.....	8
4.3.2 Digitisation artefacts.....	8
4.3.3 Geometric distortions.....	8
5 Standard reference film	8
5.1 General.....	8
5.2 Description of test targets.....	8
5.2.1 Converging spatial resolution targets.....	8
5.2.2 Density contrast sensitivity targets.....	8
5.2.3 Stepped density targets.....	9
5.2.4 Spatial linearity targets.....	9
5.2.5 Parallel line pair target.....	9
5.2.6 Additional targets.....	9
5.3 Preparation of the standard reference film.....	9
5.4 Storage and handling of the standard reference film.....	9
5.4.1 Storage.....	9
5.4.2 Handling.....	10
5.5 Documentation of the standard reference film.....	10
6 Qualitative control and long term stability of the digitisation system	10
6.1 Normal check.....	10
6.2 Extended check.....	10
6.3 Test periods and long term stability.....	11

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 14096-1 was prepared by the European Committee for Standardization (CEN) (as EN 14096-1:2003) and was adopted, under a special “fast-track procedure”, by Technical Committee ISO/TC 135, *Non-destructive testing*, Subcommittee SC 5, *Radiation methods* ISO/TC, in parallel with its approval by the ISO member bodies.

ISO 14096 consists of the following parts, under the general title *Non-destructive testing — Qualification of radiographic film digitisation systems*:

- *Part 1: Definitions, quantitative measurements of image quality parameters, standard reference film and qualitative control*
- *Part 2: Minimum requirements*

Introduction

Radiographic film systems are used for industrial inspection by X- and gamma rays. To apply modern means of computer support for analysis, transmission and storage the information stored in the radiographic film should be converted into digital data (digitisation). This European Standard defines minimum requirements to ensure that the relevant information for evaluation of the digital data is preserved during the film digitisation process.

Non-destructive testing – Qualification of radiographic film digitisation systems —

Part 1:

Definitions, quantitative measurements of image quality parameters, standard reference film and qualitative control

1 Scope

This European Standard specifies procedures for the evaluation of basic performance parameters of the radiographic film digitisation process such as spatial resolution and spatial linearity, density range, density contrast sensitivity and characteristic transfer curve. They can be integrated into the system software and together with a standard reference film (as described in [clause 5](#)) used for quality control of the digitisation process. This reference film provides a series of test targets for performance evaluation. The test targets are suitable for evaluating a digitisation system with a spatial resolution down to 25 µm, a density contrast sensitivity down to 0,02 optical density, a density range of 0,5 to 4,5 and a film size capacity of (350 × 430) mm². This standard does not address signal processing and display of the digitised data.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 584-1, *Non-destructive testing — Industrial radiographic film — Part 1: Classification of film systems for industrial radiography.*

EN 14096-2, *Non-destructive testing — Qualification of radiographic film digitisation systems — Part 2: Minimum requirements.*

3 Terms and definitions

For the purposes of this European Standard, the following terms and definitions apply.

3.1

radiographic film digitisation system

digitiser

sequential application of the two functions below:

- a) detection of the diffuse transmittance of a small unit area of the film (pixel, picture element) by means of an optical detector, giving an electric output signal (geometrical digitisation);
- b) conversion of the above electrical signal into a numerical value (densitometrical digitisation)