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**Cycles — Safety requirements for  
bicycles —**

**Part 5:  
Steering test methods**

*Cycles — Exigences de sécurité pour les bicyclettes —  
Partie 5: Méthodes d'essai de la direction*





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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 149, *Cycles*, Subcommittee SC 1, *Cycles and major sub-assemblies*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 333, *Cycles*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 4210-5:2014), which has been technically revised.

The main changes are as follows:

- improvement of [4.1.1](#);
- improvement of [4.3](#);
- improvement of [4.4](#);
- increase in test torque for [4.6](#);
- improvement of [4.9](#).

A list of all parts in the ISO 4210 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

This document has been developed in response to demand throughout the world, and the aim has been to ensure that bicycles manufactured in conformity with this document will be as safe as is practically possible. The tests have been designed to ensure the strength and durability of individual parts as well as of the bicycle as a whole, demanding high quality throughout and consideration of safety aspects from the design stage onwards.

The scope has been limited to safety considerations, and has specifically avoided standardization of components.

If the bicycle should be used on public roads, national regulations apply.

# Cycles — Safety requirements for bicycles —

## Part 5: Steering test methods

### 1 Scope

This document specifies the steering test methods for ISO 4210-2.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4210-1, *Cycles — Safety requirements for bicycles — Part 1: Vocabulary*

ISO 4210-2:2023, *Cycles — Safety requirements for bicycles — Part 2: Requirements for city and trekking, young adult, mountain and racing bicycles*

ISO 4210-3:2023, *Cycles — Safety requirements for bicycles — Part 3: Common test methods*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 4210-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

### 4 Test methods

#### 4.1 Handlebar grips and plugs

##### 4.1.1 Freezing test

Immerse the handlebar, with handlebar grips or plugs fitted, in water at room temperature for 1 h and then place the handlebar in a freezer until the handlebar is at a temperature lower than  $-5\text{ °C}$ . Remove the handlebar from the freezer and allow the temperature of the handlebar to reach  $-5\text{ °C}$ , and then apply a force of 70 N to the grip or plug in the loosening direction as shown in [Figure 1](#). Maintain the force until the temperature of the handlebar has reached  $+5\text{ °C}$ . It shall be permitted to create a hole in the plug to allow for the testing fixture to be fitted so long as the hole does not affect the seat of the plug in the handlebar and the fixture does not contact the handlebar during the test.

Temperature is measured on the handlebar 3 cm from the grip towards the centre of the handlebar.