INTERNATIONAL STANDARD

ISO 1413

Third edition 2016-04-01

Horology — Shock-resistant wrist watches

Horlogerie — Montres-bracelet résistant aux chocs





COPYRIGHT PROTECTED DOCUMENT

© ISO 2016, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office Ch. de Blandonnet 8 • CP 401 CH-1214 Vernier, Geneva, Switzerland Tel. +41 22 749 01 11 Fax +41 22 749 09 47 copyright@iso.org www.iso.org

Con	tent	ts	Page				
Forev	vord		iv				
Intro	ductio	on	v				
1)e					
	•						
2	Norn	Normative references					
3	Tern	ns and definitions					
4	Test conditions						
	4.1						
	4.2	Water resistance	2				
	4.3	Shock characteristics	2				
	4.4	Test apparatus	2				
		4.4.1 Material	2				
		4.4.2 Shock test apparatus	2				
		4.4.3 Free-fall test apparatus					
	4.5	Preliminary settings of the test samples	3				
		4.5.1 Determination of the rate for mechanical watches					
		4.5.2 Determination of the rate for quartz watches	3				
		4.5.3 Determination of the watch head setups	3				
5	Test method						
	5.1	General	3				
	5.2	Procedure for shocks on watch heads	3				
		5.2.1 General	3				
		5.2.2 First shock	4				
		5.2.3 Second shock					
		5.2.4 Third shock					
	5.3	Procedure for free-fall test (complete watch)					
		5.3.1 General					
		5.3.2 First free fall					
		5.3.3 Second free fall					
		5.3.4 Requirements after free-fall shocks	8				
6	Marl	king	8				
Anne	x A (no	ormative) Shocks characteristics verification	9				
Anne	x B (in	nformative) Example of apparatus for three first shocks (shock test apparatus))13				
Anne	x C (in	nformative) Example of test apparatus for free-fall shock	18				
Anne	x D (no	ormative) Flow charts	23				
Anne	x E (in	nformative) Shock description and consequences of exposure	25				
Riblic	orank	hv	2Ω				

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: Foreword — Supplementary information.

The committee responsible for this document is ISO/TC 114, *Horology*, Subcommittee SC 1, *Shock resistant watches*.

This third edition cancels and replaces the second edition (ISO 1413:1984), which has been technically revised with the following changes:

- a) added a third shock on the watch head (on the crown);
- b) added two free-fall shocks, including the bracelet.

Introduction

This International Standard is intended to allow the homologation test of watches rather than the individual control of all watches of a production batch. Indeed, assuming that each watch could comply with the minimum requirements without apparent damage, readjustment could still be made necessary because the test can lead to an alteration of the initial functions and rate of a complete watch.

Horology — Shock-resistant wrist watches

1 Scope

This International Standard specifies the minimum requirements for shock-resistant wrist watches and describes the corresponding test method.

It is based on the simulation of the shock received by a wrist watch while falling from a height of 1 m onto a horizontal wooden floor (an equivalent surface is described in B.1.1).

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3158, Timekeeping instruments — Symbolization of control positions

ISO 22810, Horology — Water-resistant watches

3 Terms and definitions

For the purpose of this document, the following definitions apply.

3.1

shock-resistance

ability to sustain impacts without damage

3.2

shock-resistant watch

watch that resists mechanical shocks according to this International Standard's requirements

3.3

display components

elements of the watch which determine and display a physical value to the consumer

EXAMPLE Hands, calendar disks, rotating cylinders, pointers or any other mechanical devices.

Note 1 to entry: This includes any electro-optical display elements of the watch which determine or display, through their position, contrast, polarity, colour, sound or other properties, a physical value to the consumer.

3.4

residual effect

occurrence of failures or changes in the watch functions as a result of exposure to shocks

Note 1 to entry: Any kind of failures are considered as residual effects. In order to determine the degree of shock resistance, residual effects are divided into permanent residual effect (3.5) and reversible residual effects (3.6).

3.5

permanent residual effect

changes in the display information and in the watch functions which remain present after the test

Note 1 to entry: The consumer does not have the ability to remedy said failures or reset the functions without the intervention of a professional watch service. These failures may include the following:

disconnected or repressed gear train of the hour and/or minute mechanism;