



BSI Standards Publication

Aerospace series - Bearing, spherical plain in corrosion resisting steel with self-lubricating liner - Wide series - Elevated load at ambient temperature - Dimensions and loads

National foreword

This British Standard is the UK implementation of EN 2585:2019. It supersedes BS EN 2585:2001, which is withdrawn. Together with BS EN 2584:2019, it supersedes BS EN 2023:1989, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ACE/12, Aerospace fasteners and fastening systems.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

Aerospace series - Bearing, spherical plain in corrosion resisting steel with self-lubricating liner - Wide series - Elevated load at ambient temperature - Dimensions and loads

Série aérospatiale - Rotule en acier résistant à la corrosion à garniture autolubrifiante - Série large - Charge élevée à température ambiante - Dimensions et charges

Luft- und Raumfahrt - Gelenklager aus korrosionsbeständigem Stahl mit selbstschmierender Beschichtung - Breite Reihe - Hohe Belastung bei Raumtemperatur - Maße und Belastungen

This European Standard was approved by CEN on 13 August 2018.

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European foreword

This document (EN 2585:2019) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2019, and conflicting national standards shall be withdrawn at the latest by August 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 2585:2001 and EN 2023:1988.

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1 Scope

This standard specifies the characteristics of spherical plain bearings in corrosion resisting steel, with self-lubricating liner, wide series, for elevated load at ambient temperature, with or without swaging groove, intended for use in the fixed or moving parts of the aircraft structure and control mechanisms.

They shall be used in the temperature range -55°C to 163°C .

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1132-1, *Rolling bearings — Tolerances — Part 1: Terms and definitions*

ISO 8075, *Aerospace — Surface treatment of hardenable stainless steel parts*

EN 2030, *Aerospace series — Steel X105CrMo17 (1.3544) — Hardened and tempered — Bars $D_e \leq 150\text{ mm}$*

EN 2132, *Aerospace series — Electrodeposition of Chromium for Engineering Purposes¹⁾*

EN 2424, *Aerospace series — Marking of aerospace products*

EN 2755, *Aerospace series — Bearings, spherical plain in corrosion resisting steel with self-lubricating liner — Elevated load at ambient temperature — Technical specification*

EN 3161, *Aerospace series — Steel FE-PM3801 (X5CrNiCu17-4) — Air melted, solution treated and precipitation treated — Bar a or $D \leq 200\text{ mm}$ — $R_m \geq 930\text{ MPa}$*

3 Symbols and definitions

The tolerance definitions are given in ISO 1132-1.

Δ_{dmp} = single plane mean bore diameter deviation

Δ_{ds} = deviation of a single bore diameter

Δ_{Dmp} = single plane mean outside diameter deviation

Δ_{Ds} = deviation of a single outside diameter

α = angle of tilt of the outer ring with respect to the inner ring, the spherical surface of the outer ring being completely in contact with the inner ring

1) Published as ASD-STAN Prestandard at the date of publication of this standard.