

Listing Evaluation Criteria for

Backflow Preventer and Automatic Boiler or Chiller Filling Device with Pressure Regulating Management

ASSE Board Approved: January 2021 **ICS Codes:** 23 060 40 | 23 060 50 | 91 140 60



General Information

Neither this standard, nor any portion thereof, may be reproduced without the written consent of ASSE International.

No product may be said to be ASSE listed unless the manufacturer has received approval from ASSE International, and the product is listed in ASSE's online directory. Instructions for receiving the authorization to display the ASSE Seal are available from the ASSE International Office. Organizations wishing to adopt or list any ASSE standard should print the ASSE standard number on the cover page first and in equal or larger type to that of the adopting or listing organization.

ASSE International Mokena, Illinois Copyright © 2021 All rights reserved.



Foreword

This foreword shall not be considered a part of the listing evaluation criteria (LEC); however, it is offered to provide background information.

ASSE standards and LECs are developed in the interest of consumer safety.

The device is designed to be connected directly to a building's incoming potable water supply to fill from empty or refill a heating or chilled water system without the use of a pump. It accomplishes this by utilizing the pressure already generated by the incoming potable supply. The device contains integral system backflow protection as well as an electronic pressure regulator.

Device Operation

- 1. Incoming potable/boosted water enters the unit through the inlet filter ball valve.
- 2. Water passes through a check valve and through a normally closed inlet solenoid valve.
- 3. Water continues to pass through the manifold and through the second check valve.
- 4. Water now passes through a further ball valve as it enters into the heating or chilled water system.
- 5. Once the required system pressure is achieved the inlet solenoid valve closes and the drain solenoid valve opens.
- 6. The drain solenoid valve now releases the water that lies between the inlet solenoid valve and the second check valve to drain using a siphon effect to introduce an air gap within the device's manifold.
- 7. This cycle is repeated as and when the system requires "topping up."
- 8. Thereafter the device constantly monitors the connected systems operation for backflow.

Function of this device is similar to that of a device that conforms with ASSE 1012, *Performance Requirements for Backflow Preventer with an Intermediate Atmospheric Vent.*

Recognition is made of the time volunteered by members of the working group and of the support of the manufacturers who also participated in meetings for this LEC.

This LEC does not imply ASSE's endorsement of a product which conforms to these requirements. Compliance with this LEC does not imply acceptance by any code body.

It is recommended that these devices be installed consistent with local codes by qualified and trained professionals. It is recommended that these devices be maintained and serviced per the manufacturer's recommendation, filters are replaced at regular intervals per the manufacturer's instructions.

2021 Product Standards Committee

Tsan-Liang Su, PhD, Chairperson

Stevens Institute of Technology Hoboken, NJ

Karl Abrahamson

Saint Paul Department of Safety and Inspections Cottage Grove, MN

Brian Andersen

C.J. Erickson Plumbing Co. Manhattan, IL

William Briggs Jr.

JB&B New York, NY

Terry Burger (non-voting)

ASSE International Cleveland, OH

William Chapin

Professional Code Consulting, LLC Cullman, AL

Mark E. Fish

Zurn Industries, LLC Cary, NC

Ron George

Plumb-Tech Design & Consulting Services LLC Newport, MI

Mark Gibeault

Kohler Company Kohler, WI

Daniel Gleiberman

Sloan Los Angeles, CA

Brandon Gunnell

Precision Plumbing Products Portland, OR

Chris Haldiman

Watts Water Technologies Springfield, MO

John F. Higdon, P.E.

Supply Source Products Matthews, NC

Jim Kendzel

American Supply Association Minneapolis, MN

Ramiro Mata

American Society of Plumbing Engineers (ASPE) Mentor, OH

Robert Neff

Delta Faucet Pendleton, IN

David Orton

NSF International Ann Arbor, MI

Thomas Pitcherello

State of New Jersey Bordentown, NJ

Daniel Rademacher

Plumbing Code and Design Consulting Butte, MT

Shabbir Rawalpindiwala

Kohler Company Kohler, WI

Billy Smith

American Society of Plumbing Engineers (ASPE) Montgomery, AL

Chris White (non-voting)

ASSE International Mokena, IL

ASSE LEC 2009 Working Group

Nick Bailey

Mikrofill Systems Ltd Redditch, Worcestershire, UK

Terry Burger

ASSE International Cleveland, OH

David Orton

NSF International Ann Arbor, MI

Steven Cherrington

Mikrofill Systems Ltd Redditch, Worcestershire, UK

David Cox

Mikrofill Systems Ltd Redditch, Worcestershire, UK

Tim Reising (non-voting) ASSE International

Mokena, IL

Table of Contents

Section I		1
1.0	General	1
1.1	Application	1
1.2	Scope	
1.3	Reference Documents	2
	I	
2.0	Test Specimens and Test Laboratory	
2.1	Samples Submitted	
2.2	Samples Tested	
2.3	Documentation	
2.4	Rejection	3
Section I	II	4
3.0	Performance Requirements and Compliance Testing	
3.1	Hydrostatic Testing of Complete Device	
	Figure 1	
	Figure 2	
3.2	Hydrostatic Test of Checks	
	Table 1	
3.3	Water Hammer (Shock) Test	
3.4	Endurance Test	
3.5	Reseating Tightness of Downstream Check	
3.6	Reseating Tightness of Upstream Check	
3.7	Backflow Through the Upstream Check	
3.8	Atmospheric Vent Open Pressure	
3.9	Backsiphonage	
	Reduced Downstream Pressure Deviation Test	
0.10	Figure 3	
3 11	Reduced Pressure Adjustment Range Test	
	Flow and Pressure Test	
	Deterioration at Extremes of Manufacturer's Temperature	
0	N.	
	V	
4.0	Detailed Requirements	
4.1	Materials in Contact with Water	
4.2	Flexible Non-Metallic Parts	
4.3	Metal to Metal Seating	
4.4	Pipe Threads	
4.5	Installation Instructions	
4.6	Markings	10
Section '	/	11
5.0	Definitions	44

Listing Evaluation Criteria for Backflow Preventer and Automatic Boiler or Chiller Filling Device with Pressure Regulating Management

Section I

1.0 General

1.1 Application

Direct-type boiler and chiller fill valve assemblies with integral backflow preventer and system pressure regulator (herein referred to as the "device") are used to control the inflow of water into heating and cooling systems to ensure sufficient system pressure. Devices protect the potable water supply against backflow due to backpressure and backsiphonage.

1.2 Scope

1.2.1 Description

Devices incorporate two independent check valves in series separated by a means of discharging to a drain by way of a valve and air gap, a means to automatically control flow based on a pressure range, and a means of atmospheric venting to allow drainage. Devices shall only be installed in the Inlet vertical up- outlet vertical down (VUVD) orientation. Check valves shall be force-loaded to a normally closed position.

NOTE: A device conforming with Figure 1 uses a configuration similar to an ASSE 1012 device, with additional subcomponents. The combination of check valves C1 and C2 along with solenoid S2, the float vent valve, and air gap comprise an assembly similar to a backflow preventer with intermediate atmospheric vent.

1.2.2 Minimum Flow Capacity

The device shall be able to flow at minimum 3.7 US gal/min (14 l/min) at a flowing pressure of 30 psi (207 kPa).

1.2.3 Pressure Range

The device shall be designed for a maximum incoming line pressure of 100 psi (689 kPa).

1.2.4 Temperature Range

The device shall be designed for a maximum incoming water temperature of 140 °F (60 °C).

1.2.5 Size and Connections

Connections shall be in compliance with the standards referred to in local plumbing codes.