INTERNATIONAL STANDARD

ISO 22749-1

First edition 2021-09

Railway applications — Suspension components —

Part 1:

Characteristics and test methods for elastomer-mechanical parts

Applications ferroviaires — Pièces de suspension —

Partie 1: Caractéristiques et méthodes d'essai pour les pièces en caoutchouc et les pièces en caoutchouc-métal





COPYRIGHT PROTECTED DOCUMENT

© ISO 2021

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Contents							
Fore	eword		v				
Intr	oductio	n	vi				
1	Scon	e	1				
2	-	native references					
3		ns and definitions					
4	Syml	bols and abbreviated terms	2				
5	Thre	Three-dimensional definition of characteristics					
6	Conditions of use						
	6.1 Environmental conditions						
	6.2 Operating temperatures		7				
	6.3	Operating loading conditions					
	6.4	Recycling					
7	Defi	nition of the product	8				
	7.1	General					
		7.1.1 Definition of characteristics					
		7.1.2 Mounting conditions					
	7.2	7.1.3 Ambient conditions Resistance to environmental conditions					
	7.2	7.2.1 General					
		7.2.2 Low temperature					
		7.2.3 High temperature					
		7.2.4 Ozone	10				
		7.2.5 Oil and petroleum products					
		7.2.6 Chemical products					
		7.2.7 Abrasion					
		7.2.8 Fire behaviour 7.2.9 Corrosion					
		7.2.10 Other conditions					
	7.3	Resistance to operating conditions					
	7.0	7.3.1 Fatigue resistance					
		7.3.2 Static creep					
		7.3.3 Dynamic creep					
		7.3.4 Static relaxation					
		7.3.5 Dynamic relaxation					
		7.3.6 Electrical resistance					
	7.4	7.3.7 Other conditionsPhysical characteristics					
	7.1	7.4.1 Materials					
		7.4.2 Mass					
	7.5	Geometrical and dimensional characteristics					
		7.5.1 Space envelope					
		7.5.2 Dimensions					
	7.6	Functional characteristics					
		7.6.1 Dimensions under load					
		7.6.2 Force under deformation					
		7.6.4 Stiffnesses under sinusoidal motion					
		7.6.5 Damping					
		7.6.6 Bonding test					
8	Insn	ection and test methods	19				
	8.1	General					

ISO 22749-1:2021(E)

		8.1.1	General test conditions	
		8.1.2	Instrumentation	
		8.1.3	Definition and preparation of test pieces	
	8.2	Resistar	nce to environmental conditions	
		8.2.1	General	
		8.2.2	Low temperature	
		8.2.3	High temperature	
		8.2.4	Ozone	
		8.2.5	Oil and petroleum products	
		8.2.6	Chemical products	
		8.2.7	Abrasion	
		8.2.8	Fire behaviour	
		8.2.9	Corrosion	
		8.2.10	Other conditions	
	8.3	Resistar	nce to operating conditions	
		8.3.1	Fatigue resistance	
		8.3.2	Static creep	22
		8.3.3	Dynamic creep	24
		8.3.4	Static relaxation	
		8.3.5	Dynamic relaxation	
		8.3.6	Electrical resistance	25
		8.3.7	Other conditions	
	8.4	Physical	characteristics	25
		8.4.1	Materials	
		8.4.2	Mass	25
	8.5	Geomet	rical and dimensional characteristics	25
		8.5.1	Space envelope	25
		8.5.2	Dimensions	25
	8.6	Function	nal characteristics	25
		8.6.1	Dimensions under load	25
		8.6.2	Force under deformation	27
		8.6.3	Characteristics "force as a function of displacement" at constant velocity	28
		8.6.4	Stiffnesses under sinusoidal motion	30
		8.6.5	Damping	33
		8.6.6	Bonding test	34
9	Marki	nα		24
		_		
Annex			Design of the test devices and analysis of the parasitic deformations	
	during	g stiffnes	ss measurements	35
Annex	B (info	rmative)	Two examples of fatigue test programmes	36
			Recommended tolerances and acceptance criteria for characteristics	
			S	40
Annex	D (info	rmative	Recommended measurement velocities	42
	(,	

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 269, *Railway applications*, Subcommittee SC 2, *Rolling stock*.

A list of all parts in the ISO 22749 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document is based on EN 13913.

Designing an elastomer-mechanical part requires knowledge of the mechanical system of which it forms part. Therefore, specific characteristics are needed for each case, which only the customer can specify.

This document is the result of the studies and research to improve the performances and quality of elastomer-mechanical parts in order to meet the requirements of railway rolling stock.

This document is designed for railway operators, manufacturers and equipment suppliers of the railway industry as well as for the suppliers of elastomer-mechanical parts.

Railway applications — Suspension components —

Part 1:

Characteristics and test methods for elastomer-mechanical parts

1 Scope

This document applies to elastomer-mechanical parts designed to be fitted on railway vehicles and similar vehicles running on dedicated tracks with permanent guide systems, whatever the type of rail and the running surface.

Typical applications of the elastomer-mechanical parts include:

- vehicle suspension systems;
- equipment mounting systems;
- joints (e.g. end-mountings of dampers, rubber-based bearings, elastomer-mechanical parts used on mechanical couplings);
- limit stops.

These parts can be:

- made entirely of elastomer, operating on their own or in combination with other elastic parts;
- made up of elastomer and other materials, adherent together or not.

This document specifies characteristics that rubber and rubber to metal parts are to achieve, together with applicable inspection and test methods to be carried out for verification.

This document does not apply to:

- rubber diaphragms for pneumatic suspension springs;
- elastic parts of buffing and drawgear springs;
- diaphragms, bellows and seals;
- hoses and tubings;
- transmission belts.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 188, Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests

ISO 1431-1, Rubber, vulcanized or thermoplastic — Resistance to ozone cracking — Part 1: Static and dynamic strain testing

ISO 1817, Rubber, vulcanized or thermoplastic — Determination of the effects of liquids