



BSI Standards Publication

## Rotating electrical machines

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Part 23: Repair, overhaul and reclamation

## National foreword

This British Standard is the UK implementation of EN IEC 60034-23:2019. It is identical to IEC 60034-23:2019.

The UK participation in its preparation was entrusted to Technical Committee PEL/2, Rotating electrical machinery.

A list of organizations represented on this committee can be obtained on request to its secretary.

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**Rotating electrical machines - Part 23: Repair, overhaul and  
reclamation  
(IEC 60034-23:2019)**

Machines électriques tournantes - Partie 23: Réparation,  
révision et remise en état  
(IEC 60034-23:2019)

Drehende elektrische Maschinen - Teil 23: Reparatur,  
Überholung und Sanierung  
(IEC 60034-23:2019)

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**European foreword**

The text of document 2/1923/FDIS, future edition 1 of IEC 60034-23, prepared by IEC/TC 2 "Rotating machinery" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60034-23:2019.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2019-11-28
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2022-02-28

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

**Endorsement notice**

The text of the International Standard IEC 60034-23:2019 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60034-2-1	NOTE	Harmonized as EN 60034-2-1
IEC 60034-2-2	NOTE	Harmonized as EN 60034-2-2
IEC 60034-3	NOTE	Harmonized as EN 60034-3
IEC 60034-4-1	NOTE	Harmonized as EN IEC 60034-4-1
IEC 60034-5	NOTE	Harmonized as EN 60034-5
IEC 60034-7	NOTE	Harmonized as EN 60034-7
IEC 60034-8	NOTE	Harmonized as EN 60034-8
IEC 60034-9	NOTE	Harmonized as EN 60034-9
IEC 60034-12	NOTE	Harmonized as EN 60034-12
IEC 60034-14	NOTE	Harmonized as EN IEC 60034-14
IEC 60034-15	NOTE	Harmonized as EN 60034-15
IEC 60034-16-1	NOTE	Harmonized as EN 60034-16-1
IEC 60034-18-1	NOTE	Harmonized as EN 60034-18-1
IEC 60034-18-21	NOTE	Harmonized as EN 60034-18-21
IEC 60034-18-22	NOTE	Harmonized as EN 60034-18-22
IEC 60034-18-31	NOTE	Harmonized as EN 60034-18-31

IEC 60034-18-32	NOTE	Harmonized as EN 60034-18-32
IEC 60034-18-34	NOTE	Harmonized as EN 60034-18-34
IEC 60034-18-41	NOTE	Harmonized as EN 60034-18-41
IEC 60034-18-42	NOTE	Harmonized as EN 60034-18-42
IEC 60034-19	NOTE	Harmonized as EN 60034-19
IEC 60034-27-1	NOTE	Harmonized as EN IEC 60034-27-1
IEC 60034-27-3	NOTE	Harmonized as EN 60034-27-3
IEC 60034-27-4	NOTE	Harmonized as EN IEC 60034-27-4
IEC 60349-1	NOTE	Harmonized as EN 60349-1
ISO 4287	NOTE	Harmonized as EN ISO 4287
ISO 4526	NOTE	Harmonized as EN ISO 4526
ISO 6158	NOTE	Harmonized as EN ISO 6158
ISO 9001	NOTE	Harmonized as EN ISO 9001

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60034		series Rotating electrical machines	EN IEC 60034	series
IEC 60034-1	-	Rotating electrical machines - Part 1: Rating and performance	-	-
IEC 60034-6	-	Rotating electrical machines - Part 6: Methods of cooling (IC Code)	EN 60034-6	-
IEC 60034-11	-	Rotating electrical machines - Part 11: Thermal protection	EN 60034-11	-
IEC 60034-30-1	-	Rotating electrical machines - Part 30-1: Efficiency classes of line operated AC motors (IE code)	EN 60034-30-1	-
IEC/TS 60034-30-2	-	Rotating electrical machines - Part 30-2: Efficiency classes of variable speed AC motors (IE-code)	-	-
IEC 60050-411	1996	International Electrotechnical Vocabulary - Chapter 411: Rotating machinery	-	-
IEC 60060-1	-	High-voltage test techniques - Part 1: General definitions and test requirements	EN 60060-1	-
IEC 60072-2	-	Dimensions and output series for rotating electrical machines - Part 2: Frame numbers 355 to 1000 and flange numbers 1180 to 2360	-	-
IEC 60079-19	-	Explosive atmospheres - Part 19: Equipment repair, overhaul and reclamation	EN 60079-19	-
IEC 60136	1986	Dimensions of brushes and brush-holders for electrical machinery	-	-
ISO 21940-11	-	Mechanical vibration - Rotor balancing - Part 11: Procedures and tolerances for rotors with rigid behaviour	-	-

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

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**ROTATING ELECTRICAL MACHINES –****Part 23: Repair, overhaul and reclamation****FOREWORD**

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International Standard IEC 60034-23 has been prepared by IEC technical committee 2: Rotating machinery.

This first edition cancels and replaces IEC TS 60034-23 published in 2003. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- the title of the standard has been changed to *Rotating electrical machines – Part 23: Repair, overhaul and reclamation*;
- Clause 1 Scope
  - Hydrogen cooled turbine generators added to special applications,
  - maintaining or improving the rated energy efficiency added
  - ensuring environmental considerations are taken into account added;

- Clause 4 General Principles added to cover: hazardous areas, traction motors, machine efficiency, environment, end of life recycling. and circular economy considerations;
- Clause 5 General: Scope of work, health and safety, standards, quality, information required and documentation now covered;
- Original Annexes B and C incorporated into the standard;
- Clause 9 Final tests updated;
- Clause 10 Additional requirements for the repair and testing of DC machines added;
- Clause 11 Additional requirements for the repair and testing of High Voltage AC machines added;
- Clause 12 Customer reports and handover added;
- New Annex B standard tolerances added.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
2/1923/FDIS	2/1924/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60034 series, published under the general title *Rotating electrical machines*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

# ROTATING ELECTRICAL MACHINES –

## Part 23: Repair, overhaul and reclamation

### 1 Scope

This part of IEC 60034 covers the procedures necessary to ensure the satisfactory repair, overhaul, and reclamation of all types and sizes of rotating electrical machines covered by the IEC 60034 series. The standard creates a generic industry procedure covering common aspects of a complete repair. The scope of work depends on the machine type, rating, condition, and the importance of plant reliability and safety. It includes

- determining cause of failure, where necessary;
- determining the extent of repair, as applicable;
- defining revised performance, operating and ambient conditions, if required;
- reviewing the original design, and upgrading the specification of the design, if required;
- proving the quality and performance of the repaired machine, maintaining or improving the rated energy efficiency;
- ensuring environmental considerations are taken into account.

This document does not supersede the requirements prescribed in IEC 60079-19 or elsewhere concerning the repair and overhaul for machines used in explosive atmospheres.

Machines for special applications such as hermetic, submersible, nuclear, hydrogen cooled machines, military, aviation and traction motors might have additional requirements, which are the subject of agreement between the service facility and user.

This document is not intended to take the place of the original machine manufacturer's instructions and recommendations.

Re-designs and performance changes requiring machine designer input are beyond the scope of this document.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60034 (all parts), *Rotating electrical machines*

IEC 60034-1, *Rotating electrical machines – Part 1: Rating and performance*

IEC 60034-6, *Rotating electrical machines – Part 6: Methods of cooling (IC Code)*

IEC 60034-11, *Rotating electrical machines – Part 11: Thermal protection*

IEC 60034-30-1, *Rotating electrical machines – Part 30-1: Efficiency classes of line operated AC motors (IE code)*